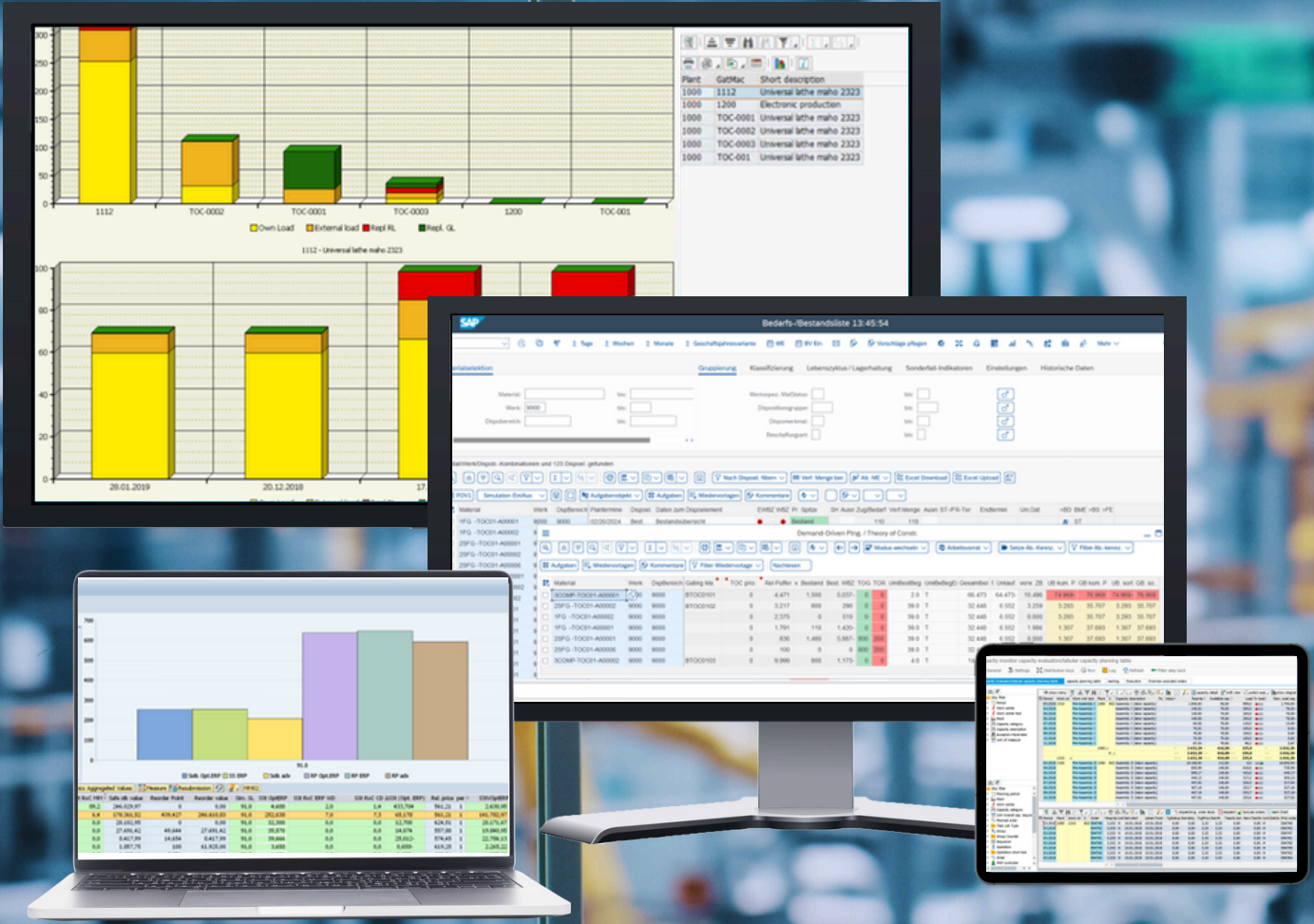# Speed Implementation TOC-SAP

Do you have SAP and still have the following problems?

→ Stocks too high

→ Poor availability

→ Residues

→ Lack of transparency

→ Feeling of chaos

If your company has the following characteristics, TOC-SAP is the right place for you!

01 No continuous production

You know Murphy's Law.
The operational business changes daily due to unforeseen events.
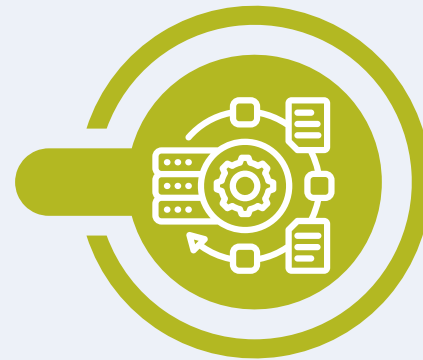
Complex machinery 02

The products can be produced on different machines. This gives you flexibility, but also complexity in planning.

03 High vertical range of manufacture

Within your value chain, you experience a wide variety of technical limitations, which must also be taken into account in your planning.

Sophisticated processes 04

The manufacture of their products is complex, which makes it all the more important to maintain an overall view.

05 High product diversity

You have different items in your product portfolio, which run over different bottlenecks

Market fluctuations 06

Customer demand changes on a daily basis. This makes it difficult to synchronize production with market demand.

You can achieve the following improvements
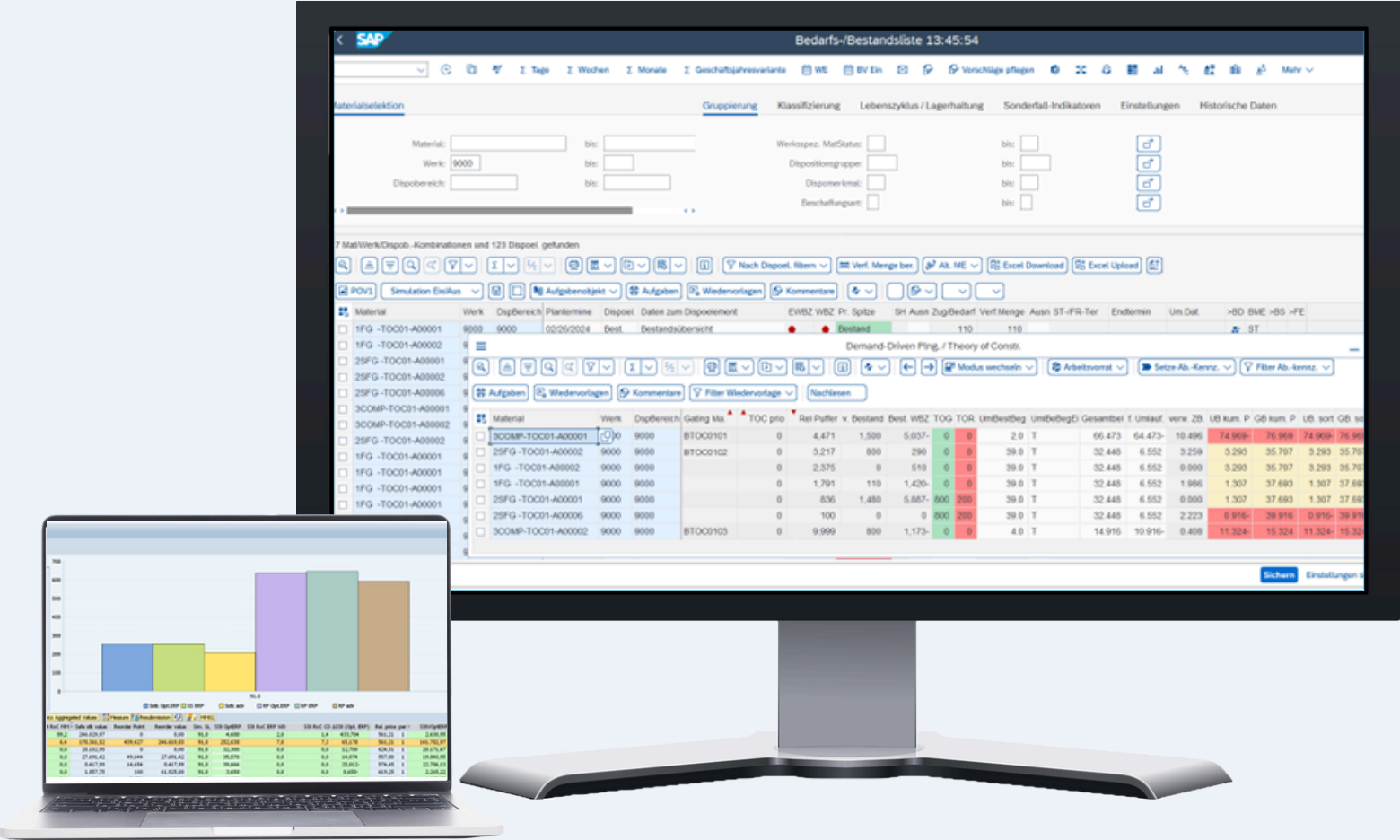
99%

On-time delivery

increase up to 99%

60%

Stocks

decrease by up to 60%

70%

Throughput times

reduce by up to 70%

20%

Productivity

increase by up to 20%

How does a Speed Implementation work?

Option 1 - Simulate your potential with the Digital Twin:

We create a digital twin of your company based on your real data. By simulating different planning systems, we enable well-founded comparisons and analyses. Your entire supply chain is mapped in detail so that you gain valuable insights for optimized control and planning of your processes.

Option 2 - Start immediately with operational planning with TOC-SAP:

Together with SAP, we implement the TOC package in a selected pilot area within your test environment. We record and analyze all relevant master data to give you a completely new, data-based view of your priorities, requirements and potential bottlenecks. This gives you valuable insights for more efficient planning and control of your processes.

Option 1 - Speed Implementation - Digital Twin

1

Installing the system
Read out the data from your ERP and set up the digital twin in a short time.

2

Data and error analysis
Identification and improvement of errors in your data with the help of our "Data Checking System".

3

Test phase
You can run through different scenarios and observe the impact on the supply chain.

4

Identification of the effects
The dashboard allows you to transparently track the consequences of the changes.

5

On the basis of a cause-and-effect
Based on a cause-and-effect analysis, you will receive suggestions for improving your supply chain.

Special offer: See **price list**

Option 2 - Speed Implementation - TOC-SAP

1

Delivery of Delivert Contant (DC / preconfigured system)

An initial installation including best practice pre-configuration is carried out on your test system.

You will receive a checklist with key questions for the initial test **- 4 Man Days | 10000€**

2

System check by a team of experts

The TOC consultant and the SAP consultant check your system (configuration & data).

Deviations such as data errors or system settings are documented **- 4 Man Days | 10000€**

3

Common next steps in troubleshooting

Together with the TOC-SAP experts, the deviations are coordinatedand measures are defined.

- 2 Man Days | 5000€

4

The second run

Following the second run, a second check of the data and configuration status is carried out together with

TOC-SAP experts. **- 2 Man Days | 5000€**
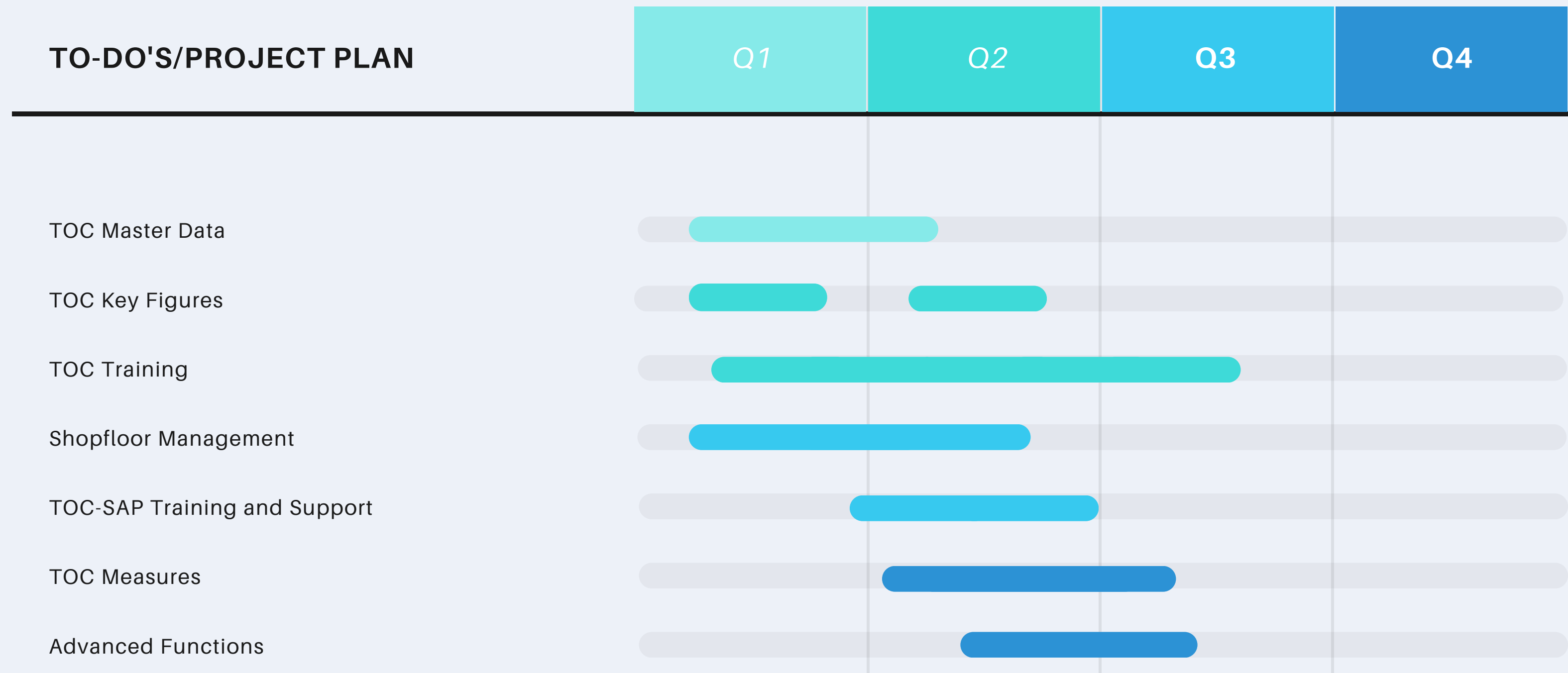
5

SCM Design - Strategic adaptation of the supply chain

Together with the management, the TOC team of experts examines the supply chain for possible potential.

A supply chain design is developed on this basis. **- 8 Man Days | 20000€**

Special Offer: 50.000€ plus **software price**

What happens after the speed implementation?

TO-DO'S/PROJECT PLAN	Q1	Q2	Q3	Q4

TOC Master Data

TOC Key Figures

TOC Training

Shopfloor Management

TOC-SAP Training and Support

TOC Measures

Advanced Functions

A solution for every level of maturity and complexity

Do It For You (DIFY):

With this approach, we handle almost the entire implementation for you, saving your company valuable time and resources. This enables your team to focus on strategic initiatives, optimize core business processes, and drive long-term success without being weighed down by operational complexities.

Do It With You (DIWY):

We implement the project in close cooperation with you: While you take on certain sections of the implementation independently, we offer you targeted support for particularly complex and time-consuming processes. In this way, we guarantee efficient and smooth implementation, while at the same time you benefit from maximum relief of your resources.

Do It Yourselves (DIYS):

You also have the option of carrying out the implementation yourself. If your level of maturity allows, we offer comprehensive and practical training for your employees. This ensures that they are optimally prepared for the implementation, acquire the necessary skills, deepen their expertise, and are able to overcome potential challenges with confidence and efficiency.

Thank you for reading this Flyer!

Do you have any more specific questions?

Feel free to contact us:

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